THE HISTORY OF URSCHEL



Urschel Laboratories, Inc.

Urschel history began with our founder, William Emmett Urschel, an inventor with a keen mechanical mind whose hobby and livelihood seemed one in the same. William created a number of inventions, but discovered his greatest triumph in the development of food processing equipment. His legacy lives on through his descendants, who are integral in the ongoing success of the company. The story of the company is intertwined with the Urschel family, its employees, and the growth of the food processing industry.

William instilled in his sons many of the philosophies present today in the company. Treat the employees with respect, honesty, and fairness. Pay them a wage that reflects the quality of work the company expects for their job. Give back and invest in the community, because not only do our employees work here, but they live here, too. These core philosophies have been passed down for generations, and Urschel prides itself on being a well-respected employer. Our reputation for treating employees well affords us the ability to hire only the best candidates for any given job. It is rare to see an employee leave the company for reasons other than retirement, and it is equally rare to see customers complaining about quality issues. As you will undoubtedly learn by reading this history, the company is primarily focused on food cutting equipment. By staying this course, we are able to provide our customers the highest quality machines, parts, and knives without worry of diluting our product line beyond size reduction equipment.

URSCHEL PRESIDENTS

William E. Urschel 1910 – 1948

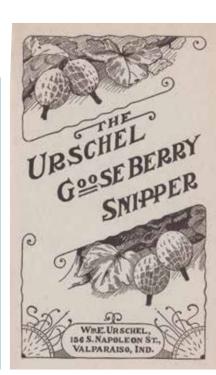
Joe R. Urschel 1948 – 1983

1983 – 2013

Robert R. Urschel Patrick C. Urschel 2013 - Present



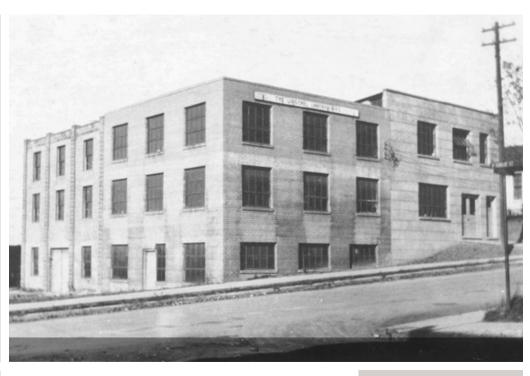
Inventor William Ursche (1880 – 1948) files for his first patent regarding the Gooseberry Snipper, and continues to improve the design.













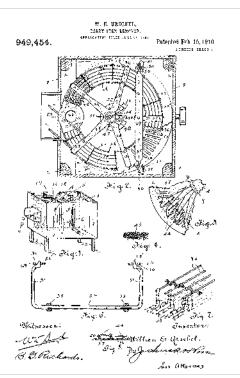


William Urschel establishes the Urschel Gooseberry Snipper Factory in a small shop next to the family's kitchen in Valparaiso, Indiana. He and his wife, Ruth (1883 – 1975), had only one light bulb which they passed back and forth between the kitchen and shop as needed. Ruth was instrumental in the success of the company. Together, they would peddle gallon tins of gooseberries door to door with a horse drawn cart. She also ran the machinery in the shop and handled the book keeping.

William realized there was a strong market for his invention in Michigan and began selling machinery to canners. Gooseberry stems and blossom ends had been removed manually up to this time. One Gooseberry Snipper could do the work of 100 workers.

Several versions of the Gooseberry Snipper were produced including the Little Gem which concealed all working parts to protect the patented design.





Over 80 patents were awarded to William. Many were related to food processing, while others pertained to mechanical movement and construction.







At age 13 (1929), Gerald Urschel replicated William's Sugar Beet Harvester in this scaled down version, which resides in the lobby of Urschel Laboratories.

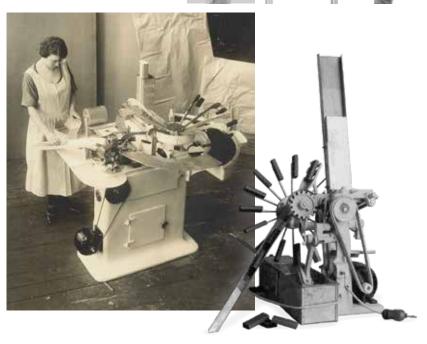
▶ 1920s

The second generation of the Urschel family, Joe (1913 – 1996) and Gerald Urschel (1916 – 2005), begin designing food cutting machinery. These talented inventors were awarded over 70 patents during their lifetime. Joe designs his first machine at age 13 and his last machine at age 80.

Patents included: fruit de-stemmers, harvesting equipment, bean cutters, ice cream cutting/coating equipment, and building forms.

▶ 1923

William Urschel develops a machine to cut bricks of ice cream into bar-sized pieces and automatically dip them into melted chocolate for the production of the Eskimo Pie.











William also develops many other types of machinery such as harvesting equipment, cherry de-stemmers, vegetable peelers, and a machine that creates concrete formed bricks and lays them in place to construct buildings.

Circa 1929, the company was renamed Urschel Laboratories.



▶ 1929

William's bean harvesting equipment is sold to Fremont Canning Company in Fremont, Michigan. Up until this time, beans had been picked by hand. This invention represented a tremendous reduction in labor and cost savings.







William Urschel (L) with the owners of the Scott-Viner Harvesting Co.

▶ 1930s

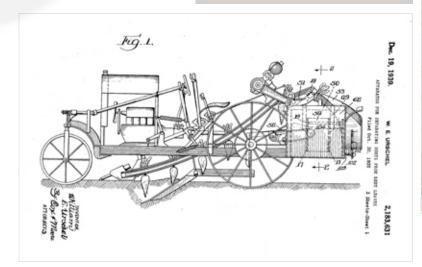
The Model 30 Cutter is developed to cut green beans into shorter pieces. This machine is still in production today.

The Model 6 Dicer is introduced. It is developed to dice vegetables and fruits for canning, but later is obsoleted by more advanced dicers.

▶ 1936

The first international sales representative from Canada, Chisholm Machinery Sales, is contracted through a handshake agreement.

Patents included: harvesting equipment, bean cutting machinery, mechanical movement of lifting and removing appendages from certain crops, mechanical movement involved in placement of building forms to produce structures, fruit/vegetable cutter, vegetable shredder/slicer, and various food processing inventions.





William Urschel attended this annual banquet of the Old Guard Society of the Canning Industry. Chicago, 1930.

W E CRECHEL ET AL LEICLES EXCELLER FL. ed Dec. 70 LOS7 2,195,879



1937

The Model M Slicer is sold for slicing mushrooms, beets, strawberries, peaches, etc. It is the first size reduction machine to incorporate centrifugal force in its operation, but is later obsoleted by higher capacity slicers.

Patent on slicing machinery propelling product via centrifugal force.

▶ 1939

The Model B Dicer is sold for dicing vegetables and revolutionizes the canned soup industry. It is later replaced by more sophisticated dicers.



is intertwined
with inventions
and cutting
machinery. Many,
but not all are
depicted in this









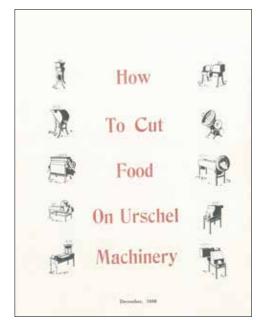
▶ 1940s

▶ Model L & Model SL > Designed for the poultry and meat industries.

A multitude of dicing machine and slicing machine patents. Slicing machine patents incorporating successive stages through use of centrifugal force. Dicing machine patents related to reducing fruits and vegetables into cubes and other shapes.

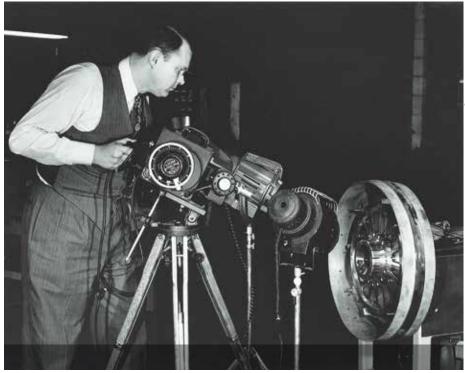
▶ 1948

- ▶ Model AA > Quartering and halving for pickles, beets, carrots, and tomatoes.
- Model O > Transverse pickle slicer; crosscut slicing of elongated products.





were sold. Back then, canned tomatoes contained a hard, green core that required removal.

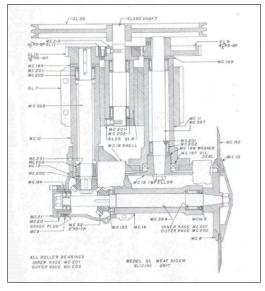


Joe Urschel perfects the slicing principle that would be used on the Models O, OC, OV and served as the inspiration for the TranSlicer series.





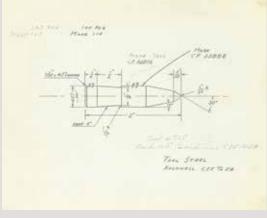




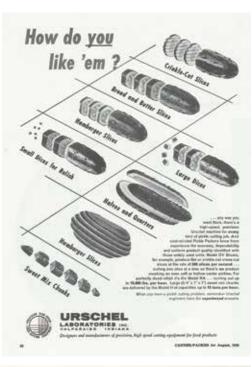
1940s

During World War II,
Urschel assisted with the
war effort. The company
ceased making food
processing machinery and
manufactured shell loading
and assembly equipment
as well as a number of
other parts for aircraft.

















▶ 1950 – 1952

- ▶ Model R > Developed for pickle relish. It is later replaced by the Model RA.
- ▶ Model U > Potato strip cutter

Sectionalizing cutting machine patent builds on previous inventions.

- ▶ Model SPS > To reduce corn and corn-and-cream
- ► Model Y > Beet slicer

Machine patents including fruit destemming, mushroom trimming, beet slicing, and corn slicing.





Kenneth Urschel (1922 – 1996), younger brother of Joe and Gerald, utilizes his talents at the company by refining and improving strategic logistics, cost controls, inventory, and shipping procedures. He also honed his architectural and design skills with the construction of the new plant in 1957.

▶ 1955

Model SC scarifier > Slitting skins of fruits and vegetables such as blueberries, peas, and cranberries for further processing.

Patent related to machine for slicing corn kernels.

▶ 1956

► Model W > Lengthwise french style cuts of flat pod beans.

Patented machine for performing intersecting cuts. Patented method and apparatus for slitting beans. Patented method and machine for perforating layer/skin of a food product.

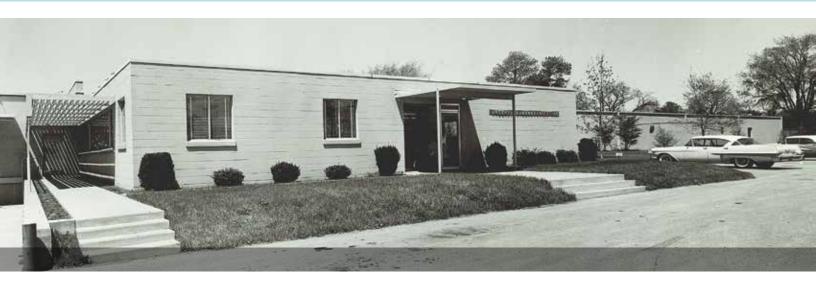
▶ The Model G Dicer > Developed to dice and strip cut fruits and vegetables. It is later replaced by Models G-A (1972) and GK-A (1972).

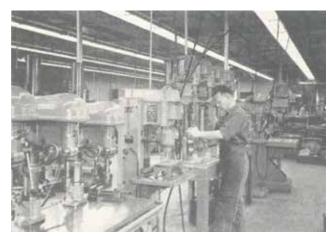
Patented meat comminuting machine.











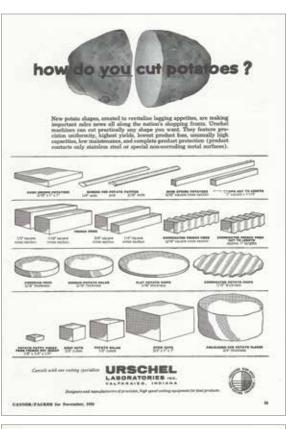


Urschel Laboratories moves from 158 S. Napoleon St. and opens a newly-built facility at 2503 Calumet Avenue. The new facility totals 22,250 square feet. Urschel will continue to expand this facility in coming years.

Patent on machine for slicing including longitudinal supports, gradual advancement of product, and precision slicing.

▶ The Model OV Slicer >
Developed for cross cut slicing
of elongated products such as
pickles, carrots, and celery. The
machine makes one precise
slice at a time at a rate of 500
slices per second. Replaced the
Model O with a simpler design
and higher capacity.









Once in here AUTOMANI, NIGHT for and reading packages.

New Slicer, New Bagger for Potato Chips

Kas Foods, Inc., Centralia, III., tests a new ap-

"We used to set the hairest against the thickness of a Gena," Relph Konnelly, president of Kas Fooch, Lon-Cyntralia, Ill., said. He was working with the knives on a sparse slicing bend of a new potate offsy sliver, an Creaked of a new potate offsy sliver, an Creaked

He noved a gauge to the knills edge and washed as the dial hand open to show the setting in thousandthe of

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Machines Are Tuched

The new machine is realizedly dilitered from the accessorial disinnacions in two requests. The disinheal is held stationary and the past naives across it. In the conventions size, the potent moves must been all the potent moves must been 1958

The first expansion which doubles the size of the plant.

- The Model RA Dicer > Replaces the Model R. The Model RA creates higher quality cuts at greater capacities. It is later replaced by the Model RA-A in 1972.
- ▶ Model OC > 30° crosscut bias slicing of elongated products such as celery and green beans.
- ► Model RS > Small centrifugal slicer with a 12" diameter cutting chamber.
- Model HT > Specifically designed to dice fresh or canned tomatoes and retain liquid—limited number sold.
- ▶ Model HS > Centrifugal slicer producing flat/straight slices.
- Model GKS > Centrifugal slicer producing corrugated slices.

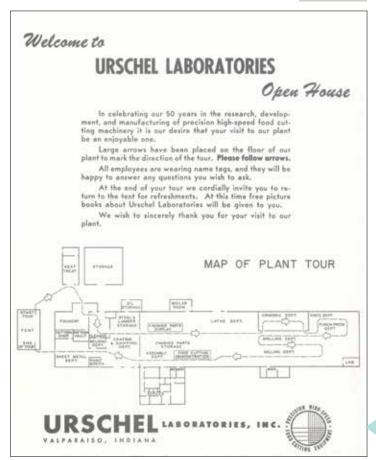
1959

▶ The Model CC > Developed to meet the snack industry's demand for slicing potatoes for chips. This machine has been updated over time, and remains the world's top selling commercial potato chip slicer.

Patent regarding method of slicing; machine comprises a stationary slicing head and a concentrically arranged rotating impeller unit.











Urschel celebrates 50 years in the food processing industry with an open house for employees, family, and friends.

▶ 1960s

Product test cutting area is designed where customers may visit to view test cuts of their products.

Urschel establishes regional sales offices in the U.S. and organizes international sales representatives around the globe to meet industry demand. Today, Urschel serves over 120 countries wherever food is commercially processed.

Several patents awarded on the method, design, and parts related to the comminution cutting principle, employed in the MG mill, today's Comitrol line. Other patents: orbital slicing chamber for use with juice laden products operating with use of centrifugal force; orbital transverse strip cutting knife assembly; knife assembly for use with a tubular cutting to produce segments, wedges, or axial cuts.







▶ Model MG milling machine is unveiled. It incorporates centrifugal force in its operation with the ability to cut very fine to large particle sizes. This will later evolve into the Comitrol® Processor line of milling equipment.



▶ 1964

▶ Model FF > Bean snipper.

Multitude of patents related to the carriage, conveying, and concentrically arranged rotation of products on the Models CCL and CC and the slicing methods. Patents related to improvements on bean snipper.





- ▶ Model CCL > Unique lattice cutting of potatoes.
- ► Model GRL Strip Cutter > Corrugated or flat/straight french fries named after the then-famed burlesque performer, Gypsy Rose Lee.

Patents related to strip cutting apparatus and strip cutting machine.

LEFT TO RIGHT. ТОР ТО ВОТТОМ: Kenneth Urschel **Bob Urschel** Gerald Urschel Elena Urschel Joe Urschel Dan Urschel









▶ 1970s

Comitrol Processor line grows with the addition of the Comitrol Processor Models 2100, 3600, and 4200.

The third generation of the Urschel family, Dan, Bob, and Elena Urschel assume active roles managing the company.

Patents awarded on specific parts related to the Comitrol line. Additional patents awarded covering unique improvements to knife structure and knife assemblies, and improvements to other existing methods of cutting.



...it looks like any other burger...but what a difference! Flake cutting makes the difference!

Fishe cutting ... the meet tissue is uncrushed ... the tasts of steak Fishe cutting ... the gristle is parchment thin ... oliminates hard pellets Fishe cutting ... the flakes interlock ... patties hang together Fishe cutting ... fat becomes transparent when frazen ... better appearan

The Urschel Comitrol cuts thin flakes with flavor, texture and processing properties superior to ground beef.

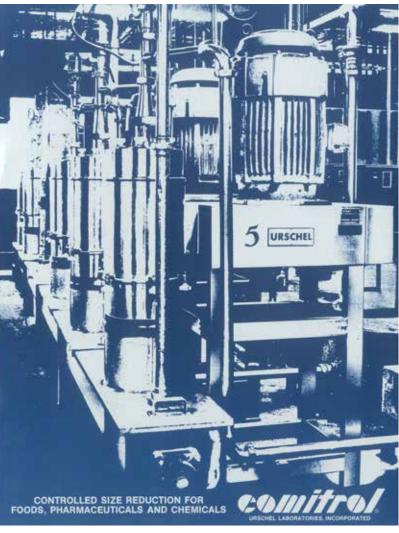
Unschel machines are widely used in the food industries for pre-cision, high speed cutting of meats, poultry, fruits and vegetables into varied shapes and sizes . . . from large dices to micro parti-cles. If you're interested in upgrading your products, let us cut them in our modern research kitchen. Write for literature.





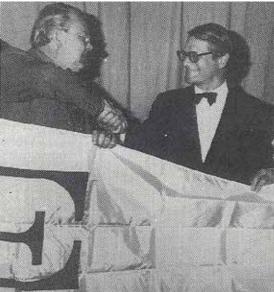


JRSCH





Urschel International Ltd., the first subsidiary office in England, opens. Subsidiary offices will continue to open throughout Europe.



▶ 1975

Urschel is presented with the President's "E" Award for excellence in exporting. At this time, the company was successfully exporting to over 70 countries.







After a series of additions, Urschel Laboratories now exceeds 110,000 square feet.

▶ 1983

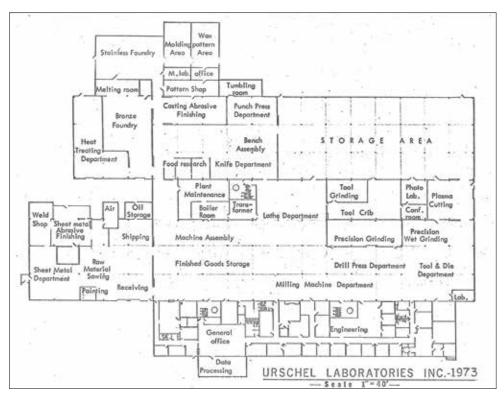
3000 square foot expansion of the product test cutting area.

Patents: tubular, unitary cylinder with radial holes used in conjunction with other processing components.

▶ 1985

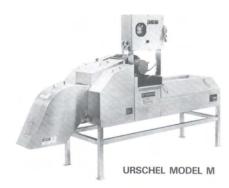
▶ Model N Granulator > Compact granulating system for nuts.







Introducing A New Way to Cut Fresh or Frozen Tempered Meat



URSCHEL®
THE SIZE REDUCTION SPECIALISTS

1986

Patents related to Comitrol impellers and comminuting equipment. Patents related to improvements to circular knives and methods

▶ 1988

▶ The Model M Dicer > Introduced to the meat/poultry industry for the dicing, strip cutting, and shredding of products through a wide range of temperatures.



Patent related to knife assembly for watergun system use.



The \$100,000 Spare Part.



Downtime is experience.

So when it takes week to get the space part you need for a production machine, it can really cost you in lost production time and wasted product. You can't wait for parested 'Blank' why way super part for an Unchel* food cutting machine is shipped from inventory in hours, not weeks, anywhere in the world.

Unchel prediction. And they're gennine, precision-manufactured Unchel parts. From washers to complete cutting head assemblies, every space part is

Urschel machine. They fit and perform just like the original.

nat are your needs? Urschel manufactures a full e of milling equipment and the quality spare parts meet even the most demanding food, chemical or armaceutical size reduction applications.

Find out more. For a free video and br about Urschel Laboratories' line of precision milling machines, call us today at 219/464-4811.

URSCHEL

200 Calumet Aus - P.O. Box 2000 - Valparaiso, Indiana USA 46384-2000 - Phone (219) 464-4811 - Fax (219) 462-3879 - www.urschol.com - E-mail: marketing@urschol.com - di trische and Combot are registered restauration of Unicola Libonatoles, Inc.

▶ 1989

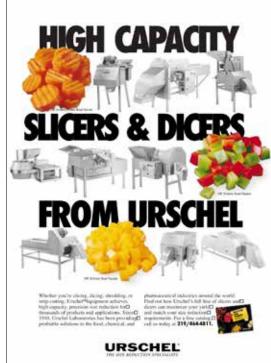
U.S.D.A. Dairy Division accepted Model CC-D Cheese Shredder is introduced.

Patent regarding a rotary slicing machine including a cylindrical-shaped cutting assembly with an elongated feed chute.

The Director of the Waster State Plant and United Spile due manufactured to apply the Waster State Plant and United Spile due to manufactured to apply the State Plant and United Act of State Individual Spile due to the state of the State Individual Spile due to the state of the State Individual Spile due to the state of the State Individual Spile due to the state of the State Individual Spile due to the state

▶ 1990s

Multiple of patents: method of making a knife having a scalloped cutting edge; dicing machine for cutting slabs of fresh or frozen tempered meat; knife blade and assembly of knives held under tension; cutting head for slicing; spindle carrier and holder; apparatus for conveying food products of varying sizes; rotary apparatus with a plurality of knives utilized on a cutting wheel; low friction shielded bearing assembly.









- Urschel introduces two machines. The Model VSC Segment Cutter is designed with blades held under tension for the cutting of carrot sticks and pickles spears.
- ► The Model RA-D is a U.S.D.A. Dairy Division accepted cheese dicer.

▶ 1993

▶ The Comitrol Processor Model 9300 is introduced. The largest of the Comitrol® Line, it is noted for its single pass fine milling operation of peanut butter.

Patent: Comminuting Mill







The TranSlicer® Cutter is introduced (later renamed the TranSlicer 2500). It revolutionizes the fast-growing salad industry with its ability to accept up to a 6" head of lettuce and uniformly cut it for bagged lettuce on grocery shelves.

▶ 1997

Patent related to food dicing machine with adjustable stripper plate, employing a pivotal axis.







- ▶ Urschel introduces two machines.

 The TranSlicer* 2000 Cutter specializes in the slicing of elongated products.
- ▶ The QuantiCut® Dicer is Urschel's largest dicer, and it includes a feed hopper which accepts product up to 10" in any dimension.



Urschel International Ltd. European Headquarters opens a newly constructed office in Leicester, England.

The Urschel Asia Test Facility in Singapore opens.

Patent on knife and cutting wheel apparatus for food slicing.

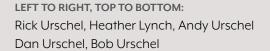
















▶ 2000s

The fourth generation of the Urschel family, Rick and Andy Urschel and Heather Lynch, joined the company.

Numerous patents: methods of uniform slicing using rotary cutting wheels, transverse slicing components, plurality of knives held under tension, and knife/knife holder pertaining to cutting wheel; apparatus for dicing machine with improved squareness; knife blade with a concave, curved characteristic; food dicing machine with adjustable stripper plate; improved impeller; cutting head and mounting support system; pump assembly.

2002

The DiversaCut 2110® Dicer is introduced. It is noted for superior dices and the ability to accept large input product up to 10 inches.





To celebrate the 150th anniversary of the potato chip, Urschel participated along with Ohio-based chippers to produce the world's largest bag of potato chips. With the Model CC in tow, some of the Urschel team drove to the Ohio State Fair. A complete potato chip line was set-up under a large 20 x 40 ft tent. After 8 hours, the specially made bag standing 8' tall by 5' wide x 5' deep, was filled to the top with an amazing 1,082.5 lb of potato chips. This shattered the previous Guinness World Record of 450 lb.



2004

Urschel Asia Pacific Pte. Ltd. (UAP) (formerly Urschel Asia Test Facility) forms in Singapore, and other direct sales offices in China, Thailand, and India open.

Another building addition (12,500 square feet) is completed for a total of 230,300 square feet. This includes the state-of-the-art No Bake Foundry which offers the latest in foundry technology.



A 5,000 square foot addition expands the Product Test Cutting Facility. This doubles the amount of space to meet ongoing customer demand, increases storage space, and facilitates ongoing research and development.









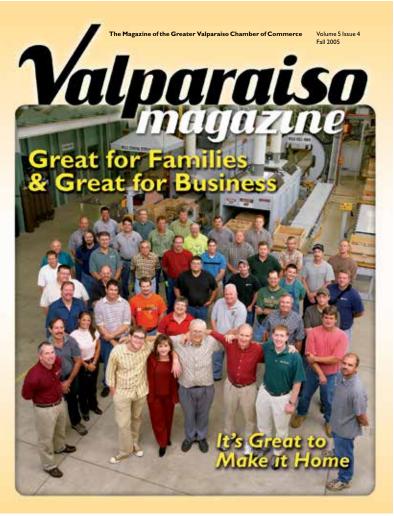
2006

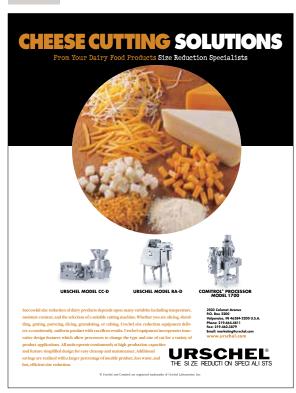
▶ The Model M6 Dicer is introduced. This dicer combines all of the strengths of the previous Models M, M3, and M-L Dicers, plus has increased sanitation and a streamlined design.

Urschel opens Urschel Equipment, a new department of the company dedicated to the purchasing and selling of refurbished Urschel machinery.

The relocated new Urschel International Ltd. France subsidiary office has its grand opening.

The U.S.D.A Dairy Division accepted Model CCX-D Cheese Shredder is introduced. The CCX-D offers highly polished interior and exterior surfaces and simple access through hinged and swing-away openings to promote sanitation and ease maintenance.







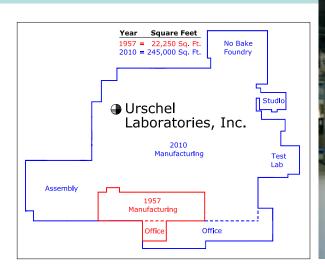
▶ The DiversaCut Sprint® Dicer is introduced. The Sprint is a rugged, compact dicer designed for precise, efficient small scale production runs.

2009

▶ The TranSlicer® 2510 Cutter replaces the TranSlicer® 2500. The new cutter offers a larger discharge chute, sloped sheet metal, and other engineered improvements.









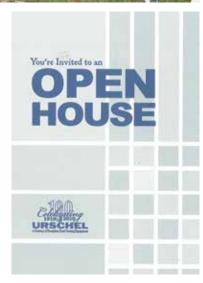


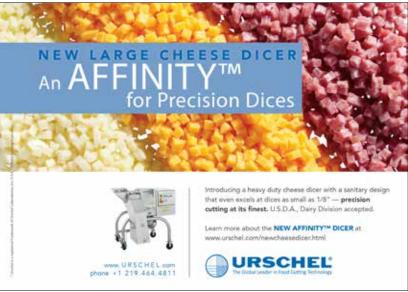
Urschel celebrates 100 years of manufacturing precision food cutting equipment.

Urschel continues to amass patents. Of note from 2010 to present day: Cutting head/impeller apparatus; knife/cutting wheel apparatus; knife/slicing wheel apparatus; slicing wheel with built-in stabilizers; several apparatuses for cutting food product; several food product shapes; material reduction method for food and nonfood products; crosscut device for dicing machine; a number of dicing machines and dicing methods.

2011

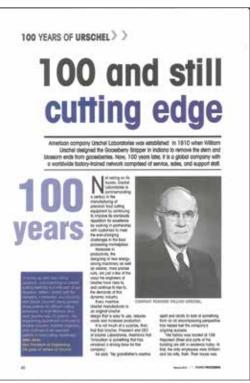
The first direct Latin American Urschel office Urschel Latinoamérica S.R.L., opens in Argentina. Urschel opens new subsidiary office in Italy.











Urschel announces plans to construct a new facility. The Valparaiso plant had been expanded numerous times throughout the years, and was landlocked at its current address. The company entertains different locations that will offer ample room for future expansion. Many things were considered during the decision making process to limit disruptions. Employee average commute times were one of these factors. Extensive evaluation of part sales and production times were measured to enable ramping up production to fulfill the flow of constant orders. Research and development projects were prioritized to make sure goals were attainable during the extensive moving process.

Urschel introduces the new Affinity® large U.S.D.A., Dairy Division accepted dicer.







Rick Urschel is appointed the new president/CEO succeeding his father, Bob Urschel. Bob remains actively involved with the company as chairman of the board.

Urschel purchases a 160 acre parcel in the Coffee Creek area of Chesterton, Indiana, a neighboring town of Valparaiso. More than 300 employees take part in a groundbreaking ceremony for the new Urschel site.

Urschel opens new subsidiary office in Spain. Urschel Portugal and Urschel Germany, Urschel India, and Urschel Thailand relocate to larger offices after outgrowing their previous locations. Urschel Netherlands relocates to a new, larger facility after the previous facility sustains tornado damage.



2014

New agent distributors are appointed in Colombia and Chile. Urschel maintains quality, longstanding relationships with agents and subagents around the world. They are a valued resource and add strength to the Urschel global network of sales and service.

- DiversaCut 2110A® Dicer is introduced building on the strengths of the DiversaCut 2110.
- ▶ Sprint 2® Dicer is unveiled. The dicer delivers the cutting advances of the DiversaCut Sprint plus additional benefits.













Construction of the new manufacturing/global headquarters is completed, and moving into the new campus commences. Parts inventory has been ramped up in preparation to allow for little disruption to Urschel customers. Departments are moved incrementally. In some cases, departments are split – with some personnel at each location.

At an investment of over \$80 million, the location offers 385,000 sq ft which is 40 percent larger than the previous facility. The new state-of-the-art building at 1200 Cutting Edge Drive offers many manufacturing upgrades, will afford future expansions.

Urschel workers now owners

Employees will own food-slicing equipment maker

JOSEPH S. PETE joseph-pete@nwl.com, (219) 933-3316

Chesterton-based Urschel Laboratories, a global leader in food-cutting equipment that's been family owned for a century, holders of the company were has been sold to its employees.

Urschel, which food-slicing equipment that's used to make McDonald's French fries, Lay's potato chips, and virfind at the grocery store, decided family being the stewards of the to give employees an ownership company, we have passed that interest because of "uncertainty obligation on to the employees. of the ability or willingness of the fifth generation to run the busi-

"This decision was not an easy one to come by, and has been in the works for nearly a year," said Rick Urschel, president and CEO. "I am grateful that the shareployees. able to realize what an incredi-makes ble benefit this would be for the employees, and what a wonderful way we can reward them for their years of dedicated service. tually every bagged salad one can Now, instead of the Urschel

Today, we're all part of the same

About 400 employees will get shares in the company every year just on the basis of working there and then sell them back to the Employee Stock Ownership Plan for cash when they retire. They will not have to pay for the shares and will have control over any future transfer of the company, so it would be difficult to ever sell or merge.



Rick Urschel, president/CEO of Urschel Laboratories Inc. in Chesterton, sold Please see tirschel, Page A4 the company to his employees Thursday.





2016

PLOYEE OWNED Rick Urschel announces that the long-time, privately held company owned for generations by the Urschel family has been converted to a 100% employee-owned company (ESOP - Employee Stock Ownership Plan). The employees proudly embrace this change. Rick Urschel, President/CEO and Bob Urschel, Chairman of the Board, retain their roles in the company.



2017

► Affinity Integra® Dicer joins the Affinity® series.









Urschel expands the new facility to include additional test labs, Urschel Equipment, a wellness facility, and parking areas. The building now exceeds over 400,000 square feet.

- A new concept in slicing is introduced as Urschel unveils the MicroAdjustable* SL-14 head for use on the Model CC potato slicer.
- ▶ E TranSlicer Bias Slicer and DiversaCut 2110A LPI (large product input) machines are both developed as niche food processing markets emerge.



Another building expansion adds 7,700 square feet of office space to accommodate growing departments. Total square footage will equal 412,169.

Ongoing research, development, and introduction of new styles of MicroAdjustable heads for the Model CC.











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