#### **FACTORY OF THE FUTURE - URSCHEL**

# Future Processing

Smart Industrial Control System

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As the recognized global leader in industrial food cutting technology, Urschel is continuously adapting to the everchanging needs of processors. As an engineering/manufacturing company, every part and every process behind each part is consistently reviewed and refined.

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By Expert Mike Jacko, vice president of Applications & New Product Innovation at Urschel and Expert Dustin Gereg, engineer at Urschel.

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ith so many capabilities under one roof, valuable developments and improvements are fasttracked. Constantly partnering with processors and line builders, Urschel readily implements new methods

and efficiencies to benefit the overall production line-up, both upstream and downstream from Urschel cutting equipment. As businesses slowed due to the COVID-19 pandemic, many processors delved more deeply into the needs of their daily operations. Production lines functioned with a reduced workforce. Processors oftentimes ordered additional spare parts to keep at the ready, not knowing what to expect. Others looked more deeply into R&D. Processors are eager to look past the pandemic and toward the future. Knowledge learned during COVID-19 time will shape future decisions. As they look to the future to determine how their businesses may evolve, there is much to evaluate. With so many different styles of potato products, there are a wide gamut of potato production facilities around the world. Production and needs vary from regional processors to global, megaprocessors. Future decisions will be as diverse as the operations themselves.

#### **ANALYTICAL EFFICIENCIES**

More customers are becoming aware of the overall analysis of plant line operations. Processors may choose to embrace gathering of analytical data. The more data that is gathered, the more in-depth decisions may be possible to increase plant efficiencies. The goals may be straightforward or more elaborate. The first step is to determine what types of improvements are necessary and to ascertain how to quantify the various objectives. The collection of any data should be backed by a concrete purpose. Gathering of data is futile without a comprehensive plan. Mega-processors have the capability to analyze the solid nature of the potatoes, water use, starch loss, cut quality, and multiple comparables to increase cut quality, evaluate sharpness and life of different knife blades, and determine cost analysis across the production line. As a processor grows in volume, the customer may choose to invest with the help of a line builder to increase electronic sensors and gather analytics at each step of the line. Analysis of data to determine an upgrade in technology may be simple or more complex. For example, in the case of a number of kettle chip processors who performed a side-by-side comparison for kettle fill times between the Urschel standard 8-station head versus the MicroAdjustable SL14-station head. Calculations

based on number of batches and fill times were easily achieved. Further cost analysis and comparison of maintenance procedures and time yielded upgrading to a newer technology – the 14-station head – as a logical next step to improve the line. Upgrading technology in one area of the line, may lead to changing out of other stations. For example, standard chippers updating to the SL14 slicing head, in some cases, purchased larger capacity downstream equipment, such as fryers.

#### **TECHNOLOGY IN PROCESSING**

Upgrading technology to improve the quality of the end-product is a consideration. Processors are currently incorporating PEF (Pulse Electric Field) Processing. This process replaces or reduces the need to blanch or to preheat treat. Pulsing electric waves move through the cell walls of potatoes. These waves perforate the cell membrane to create microscopic holes to release sugar and amino acid. This reduces acrylamide and lowers oil content. Effectively softening the potato reduces impact during the cutting process to promote increased knife life and decrease costs. Conditioning the potato increases product permeability resulting in less product breakage and more in-spec product.

#### **USE OF SCRAP**

Cost efficiencies are linked to a number of variables. Items on a spreadsheet, such as cost of oil and potatoes. The type of potato being processed. The type of potato sold for chips/crisps is more expensive than the type sold for fries. Could this change in the future? Fry producers repurpose scrap into a multitude of other value-added potato products. Building on these products will continue to deliver strong profits in subsequent years. The Comitrol® Processor series line by Urschel will remain a popular option for the further reduction of potatoes. With several different models from which to choose, products may be reduced to coarse or fine purees. The line focuses on particle size reduction. A reduction head in a fixed position works with a high-speed impeller that precisely and incrementally shears the product to a specified target size.

#### **VALUABLE OPERATOR RESOURCES**

Labor and skill level is an ongoing topic. The necessity to manufacture operator friendly capital machinery. Equipment operating at the push of a button with uninterrupted capability and limited downtime will remain preferred. Parts on cutting machinery are manufactured for quick, simple changeovers with built-in features, such as handles. This trend will continue. Simplifying the ability to run a line, limiting personnel and the skill level required, and manufacturing longer



Processors realize the benefits of comparison analytics to increase line efficiencies. Taking advantage of newer technology could decrease costs and improve end-product.







Parts on cutting machinery are manufactured for quick, simple changeovers, with built-in features, such as handles. This trend will continue. running machines with even more durable components is essential as time goes on. Other items like trolleys and types of stands will continue to be designed to expedite routine maintenance. Urschel will continue to supply operator resources to assist lines with timesaving efficiencies.

#### **CRUCIAL KNIFE TECHNOLOGY**

In processing potatoes, inevitably foreign material in the form of rocks or sand, occur. New equipment is available to assist in filtering out foreign materials, but choosing the proper knife is an important factor. Knives will continue to play a crucial role in future cutting machinery. Urschel is constantly evaluating and testing new materials and exploring new manufacturing methods. Designing functional bevels and geometries unique to suit specific cutting applications will continue to be at the forefront. From low-cost knives to heavy-duty specialty knives, alloys are carefully chosen, and manufacturing methods are carefully aligned because details matter. Quality and creation of knives proceed in parallel. Overlooking details, such as the fact that all stainless-steel knives and carbon knives must be fully detectable by metal detectors, could be detrimental to a processing line. Food processors should evaluate and analyze available knives. Cut quality, wear-and-tear, and in-spec product may vary depending on knife choice. Numerous knives may exist to enhance production. Partnering with processors around the world



enables Urschel greater insight into the knives necessary for the processors of today and tomorrow. In-house capabilities remain strong with on-site metallurgy, engineering, and foundries working as a team to create new knives for future cutting applications.

#### **EXPANDING OPERATING PRINCIPLES**

The cutting machinery designs of today have a firm foundation of excellence in engineering and craftsmanship. Moving forward, the main operating principles will remain constant, however, increased capabilities will continue to evolve. Capabilities will expand related to cut sizes and cut shapes. Shapes are intertwined with the increased manufacturing of specialty knives. The demand for new shapes has been on the rise and will continue to do so. Increased growth in cutting parts and built-in feeding methods will occur. This growth will offer food processors ease of operation specific to their product requirements and time-saving efficiencies. As more and more products enter the marketplace, food processors seek solutions as to the most. The DiversaCut® line has expanded. Additional models now offer belt-fed discharge options for controlled exiting into totes. The large DiversaCut 2110A® Dicer can now be purchased with this feature. The Sprint 2® Dicer also offers a belt-fed discharge.

#### **PAST-PRESENT-FUTURE**

Everchanging, advancements in potato processing will continue to keep up with consumer-driven expectations. Processors are realizing the benefits of comparison analytics to increase line efficiencies. Taking advantage of newer technology could decrease costs and improve end-product. Time and labor savings is set to increase as more ergonomic elements continue to be designed. Manufacturing companies will continue to expand on resources available to operators. Broadening development of knife technology, including alloys and blade edges, will emerge to align with specific cutting applications. Improvements in cutting machine design will build on existing sound operating principles to increase capabilities in volume and cut shapes.



### Advanced Smarter Slicing Solutions

Successful processors work smarter by choosing advanced slicing solutions found in the MicroAdjustable® SL-14 Cutting Head.

Available with and without quick-clamping technology, the SL-14 readily replaces the Model CC standard 8-station head offering 14 stations for nearly double the capacity.

View videos and learn more at www.urschel.com.

### URSCHEL

Set-up a free test-cut of your product: info@urschel.com

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