SAFETY DATA SHEET

1. Identification

Product identifier RP Thermax 320/460 Semi-Fluid Grease

Product Code RP1124 7151 SDS number

Other means of identification Not available. Recommended use Gear Lubricant **Recommended restrictions** None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Royal Purple, LLC Company name 1 Royal Purple Lane **Address**

Porter, Texas 77365

United States

Telephone 281-354-8600

E-mail technical@calumetspecialty.com

Emergency phone

number

CHEMTREC 1-800-424-9300

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards Skin corrosion/irritation Category 2

Serious eye damage/eye irritation Category 2A

Environmental hazards Not classified. **OSHA** defined hazards Not classified.

Label elements



Signal word Warning

Hazard statement Causes skin irritation. Causes serious eye irritation.

Precautionary statement

Prevention Wash thoroughly after handling. Wear protective gloves. Wear eye/face protection.

If on skin: Wash with plenty of water. If in eyes: Rinse cautiously with water for several minutes. Response

Remove contact lenses, if present and easy to do. Continue rinsing. Specific treatment (see this label). If skin irritation occurs: Get medical advice/attention. If eye irritation persists: Get medical

advice/attention. Take off contaminated clothing and wash before reuse.

Store away from incompatible materials. Storage

Disposal Dispose of waste and residues in accordance with local authority requirements.

Hazard(s) not otherwise

classified (HNOC)

None known.

Supplemental information None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
PHOSPHONIC ACID		64051-29-2	2.54
DI-9-OCTADECENYL ESTER			

Material name: RP Thermax 320/460 Semi-Fluid Grease

Chemical name	Common name and synonyms	CAS number	%
Antimony dipropylphosphorodithioate		15874-48-3	1.2
Other components below reportable levels			96.2742

^{*}Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

Skin irritation. May cause redness and pain.

4. First-aid measures

Inhalation Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact Remove contaminated clothing. Wash with plenty of soap and water. If skin irritation occurs: Get

medical advice/attention. Wash contaminated clothing before reuse.

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if Eye contact

present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision.

Rinse mouth. Do not induce vomiting. Get medical attention if symptoms occur. Never give liquid to Ingestion

an unconscious person.

Most important

symptoms/effects, acute and

delayed

Indication of immediate

medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.

Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media

Unsuitable extinguishing media

Specific methods

General information

Specific hazards arising from the chemical

Special protective equipment and precautions for firefighters

During fire, gases hazardous to health may be formed.

Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

Do not use water jet as an extinguisher, as this will spread the fire.

Wear suitable protective equipment. Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Use standard firefighting procedures and consider the hazards of other involved materials.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Prevent entry into waterways, sewer, basements or confined areas. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or **Environmental precautions** onto the ground.

7. Handling and storage

Precautions for safe handling

Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices. Hydrogen sulfide (H2S) may be given off when this material is heated. Do not depend on sense of smell for warning.

Conditions for safe storage, including any incompatibilities

Store in original tightly closed container. Refrigeration recommended. Store away from incompatible materials (see Section 10 of the SDS).

Material name: RP Thermax 320/460 Semi-Fluid Grease RP1124 Version #: 1.0 Revision date: 08-07-2015 Print date: 08-07-2015

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components Value Type PEL 0.5 mg/m3 **Antimony** dipropylphosphorodithioate

(CAS 15874-48-3)

US. ACGIH Threshold Limit Values

Components Value **Type Antimony** TWA 0.5 mg/m3

dipropylphosphorodithioate

(CAS 15874-48-3)

US. NIOSH: Pocket Guide to Chemical Hazards

Components Value Type **TWA Antimony** 0.5 mg/m3

dipropylphosphorodithioate (CAS 15874-48-3)

No biological exposure limits noted for the ingredient(s). **Biological limit values**

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

Eye/face protection Face shield is recommended. Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection Wear appropriate chemical resistant gloves.

Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended. Other

Respiratory protection In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Semi-Solid. **Appearance** Physical state Liquid.

Form Liquid. Semi-Fluid. Color Not available. Odor Slightly. Petroleum **Odor threshold** Not available. Not available.

Melting point/freezing point Not available.

Initial boiling point and

< 600.8 °F (< 316 °C)

boiling range

Flash point > 410.0 °F (> 210.0 °C) Cleveland Open Cup

Evaporation rate Not available. Flammability (solid, gas) Not available. Upper/lower flammability or explosive limits

Flammability limit - lower Not available.

(%)

Flammability limit -Not available. upper (%)

RP1124 Version #: 1.0 Revision date: 08-07-2015 Print date: 08-07-2015

Explosive limit - lower

Not available.

(%)

Explosive limit - upper

(%)

Not available.

Vapor pressure 0.00001 hPa estimated

Density 0.83 g/cm3 Vapor density Not available. Relative density Not available.

Solubility(ies)

Solubility (water) Not available. Not available. **Partition coefficient**

(n-octanol/water)

500 °F (260 °C) estimated **Auto-ignition temperature**

Decomposition temperature Not available. **Viscosity** Not available.

Other information

Flammability class Combustible IIIB estimated

Kinematic viscosity 380 cSt Kinematic viscosity

temperature

104 °F (40 °C)

VOC (Weight %) < 0.1 %

10. Stability and reactivity

Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous

reactions

No dangerous reaction known under conditions of normal use.

Conditions to avoid Contact with incompatible materials.

Incompatible materials Strong oxidizing agents.

Hazardous decomposition

products

At thermal decomposition temperatures, carbon monoxide and carbon dioxide. No hazardous decomposition products are known. Hydrogen sulfide. Mercaptans.

11. Toxicological information

Information on likely routes of exposure

Inhalation Prolonged inhalation may be harmful.

Skin contact Causes skin irritation.

Eye contact Causes serious eye irritation.

Ingestion Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred

vision. Skin irritation. May cause redness and pain.

Information on toxicological effects

Acute toxicity Respiratory tract irritation.

Product Species Test Results

RP Thermax 320/460 Semi-Fluid Grease (CAS Mixture)

Acute Other

LD50 Rabbit 27777.7832 mg/kg, 4 Hours estimated

Skin corrosion/irritation Causes skin irritation.

Serious eye damage/eye Causes serious eye irritation.

irritation

Material name: RP Thermax 320/460 Semi-Fluid Grease

4 / 7 RP1124 Version #: 1.0 Revision date: 08-07-2015 Print date: 08-07-2015

^{*} Estimates for product may be based on additional component data not shown.

Respiratory or skin sensitization

Respiratory sensitization
Skin sensitization
Based on available data, the classification criteria are not met.

Germ cell mutagenicity
Based on available data, the classification criteria are not met.

Based on available data, the classification criteria are not met.

Based on available data, the classification criteria are not met.

Based on available data, the classification criteria are not met.

Based on available data, the classification criteria are not met.

Based on available data, the classification criteria are not met.

Based on available data, the classification criteria are not met.

Based on available data, the classification criteria are not met.

Specific target organ toxicity

- repeated exposure

Fish

Based on available data, the classification criteria are not met.

Aspiration hazard Not an aspiration hazard.

Chronic effects Prolonged inhalation may be harmful.

LC50

12. Ecological information

EcotoxicityThe product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Product Species Test Results

RP Thermax 320/460 Semi-Fluid Grease (CAS Mixture)

Aquatic

Crustacea EC50 Daphnia 20833.334 mg/l, 48 hours estimated

Persistence and degradability No data is available on the degradability of this product.

Fish

Bioaccumulative potentialNo data available. **Mobility in soil**No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation

potential, endocrine disruption, global warming potential) are expected from this component.

13950.0586 mg/l, 96 hours estimated

13. Disposal considerations

Disposal instructionsCollect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of

contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code

The waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Waste from residues /

unused products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal

instructions).

Contaminated packaging Empty containers should be taken to an approved waste handling site for recycling or disposal.

Since emptied containers may retain product residue, follow label warnings even after container is

emptied.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Not established. Annex II of MARPOL 73/78

and the IBC Code

RP1124 Version #: 1.0 Revision date: 08-07-2015 Print date: 08-07-2015

^{*} Estimates for product may be based on additional component data not shown.

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard,

29 CFR 1910.1200.

One or more components are not listed on TSCA.

CERCLA Hazardous Substance List (40 CFR 302.4)

Antimony dipropylphosphorodithioate (CAS 15874-48-3)

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate Hazard - Yes

> Delayed Hazard - No Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 No

Hazardous chemical

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.	
Antimony dipropylphosphorodithioate	15874-48-3	1.2	

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Antimony dipropylphosphorodithioate (CAS 15874-48-3)

Safe Drinking Water Act

Not regulated.

(SDWA)

US state regulations

US. New Jersey Worker and Community Right-to-Know Act

Antimony dipropylphosphorodithioate (CAS 15874-48-3)

US. Rhode Island RTK

Antimony dipropylphosphorodithioate (CAS 15874-48-3)

US. California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	No
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	No
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	No
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	No

^{*}A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

16. Other information, including date of preparation or last revision

Issue date 08-07-2015 08-07-2015 **Revision date**

Material name: RP Thermax 320/460 Semi-Fluid Grease

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

Version

Disclaimer

1.0

1 cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.